# **Monitoring of silo filling Material flow monitoring with FlowJam**



### **Application**

A refiner of kaolin and crystal quartz extracts raw materials in an opencast mine. In the quartz sand recovery process the extracted material is washed and dried. In the next process step the material is milled. With the help of a downstream sieve the required grain size is achieved. After the milling and screening process, the material is transported by conveyor belts and feeds into siles.

To monitor the material conveying, especially the feeds, our customer required a device to detect the material flow at the silo entry.

A Flow/No Flow signal, transmitted to the control room, shall help to control the current transport state. Thereby a wrong filling of the silo should be avoided.

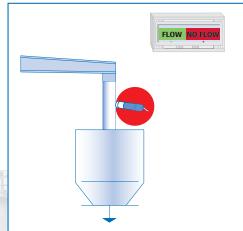


## **Process data**

Costumer: Mining company (Germany)

Material: Quartz sand Installation place: Pipe at silo entry

Function: Monitoring of material conveying system



### Solution

The FlowJam is a microwave detector for contactless monitoring of material flows for "flow" or "no flow". In this application it ensures the correct silo filling. The signal, generated by the FlowJam through a relay circuit, is sent to the control room and can be used to initiate a material stop.

The FlowJam thus helps to monitor the material transport and the feed positions.

# **Customer benefit**

- process reliability by monitoring the material stream
- immediate recognition of misguided material flows
- increase of quality



**SWR engineering Messtechnik GmbH** · www.swr-engineering.com

Gutedelstr. 31 · 79418 Schliengen · Tel. +49(0)7635 8272 48-0 · Fax +49(0)7635 8272 48-48 · info@swr-engineering.com

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